



Customer Services

SERVICE LETTER

No. 519

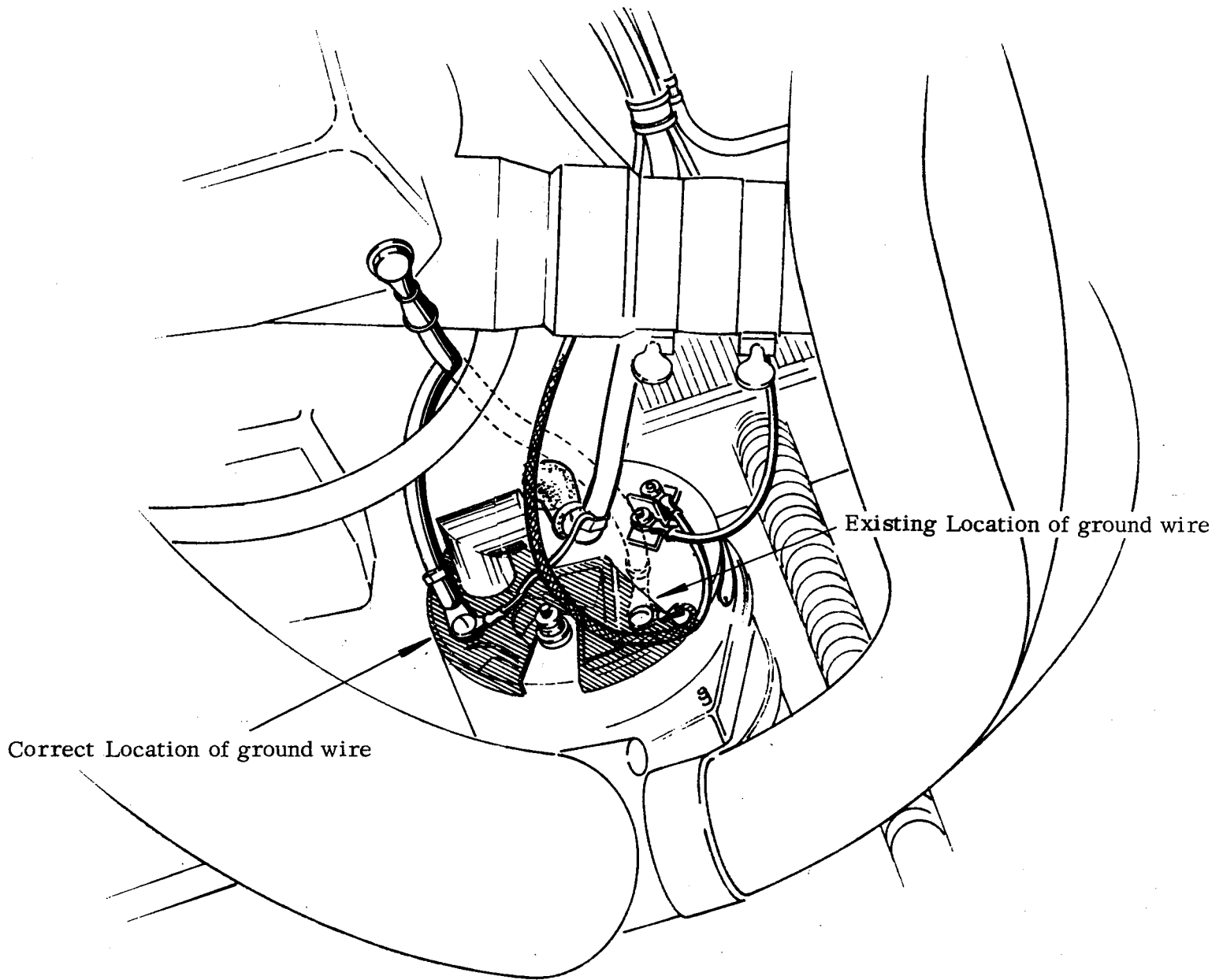
Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

December 31, 1968

<u>Subject:</u>	Replacement and Relocation of Alternator Ground Wire
<u>Models Affected:</u>	PA-23-250 (Six Place) Aztec
<u>Serial Numbers Affected:</u>	27-3944 to 27-3996 incl., 27-3998 to 27-4005 incl., 27-4007 to 27-4009 incl., 27-4011 to 27-4020 incl., 27-4024 to 27-4030 incl., 27-4038, 27-4040, 27-4043 and 27-4053
<u>Compliance Time:</u>	Prior to but not later than the next 100 hours of operation
<u>Purpose:</u>	To replace the existing alternator ground wire and relocate the ground wire attachment point on the alternator blast tube cover to insure a more positive alternator ground. (See sketch on reverse side of this letter for additional information.)
<u>Instructions:</u>	Contained in Kit No. 760 282, Alternator Ground Wire Replacement
<u>Material Required:</u>	Kit No. 760 282, Alternator Ground Wire Replacement
<u>Availability of Parts:</u>	Piper Dealer
<u>Material Allowance:</u>	Kit No. 760 282, Alternator Ground Wire Replacement
<u>Labor Allowance:</u>	One (1) Hour; Comply with Warranty and Credit Claim procedures
<u>Material/Labor Allowance Termination Date:</u>	July 31, 1969
<u>Disposition of Replaced Parts:</u>	Comply with Warranty and Credit Claim procedures

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